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Steven Nahmias, Production & Operations Analysis, 6th Ed, McGraw-Hill 2009 (ISBN 978-0-07- 337785-8) (At least one copy of the book is on a 3-hour reserve at the DC Library)

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Forecast “push,” customer “pull,” and hybrid models Module 11

*Adapted from Nahmias - Production and Operations Analysis Extreme case of push system with centralized decision making and little to no communication between the various stakeholders This is an extreme example intended to highlight the unique differences between push and pull 4

Forecasting Solutions To Problems From Chapter 2

Production: Forecast product demand (aggregate and individual), availability of resources, labor 25 a) Aggregate forecasts deal with item groups or families b) Short term forecasts are generally next day or month; Long term forecasts may be for many months or years into the future

Table of Contents

Production Floor panel (below), and you can also see the progression of products through the various machines The managers in the game will help guide you through the process In Practice Operations, the production floor uses a workcenter (or job shop) layout, where machines are

Value And Non- Value Added (VA / NVA) Activities Analysis ...

The case study has achieved its objective through VA / NVA analysis carried out in a inspection process of a production module to eliminate NVA activities By brainstorming and analysis, after shifting the inspection process to the production module, the transportation waste has been drastically reduced